



# Liberty

DOORS BY AMWELD INTERNATIONAL™



A NEW VALUE DOOR  
**OFFERING  
FREEDOM  
OF CHOICE**



OFFICE BUILDINGS



STORAGE UNITS



METAL BUILDINGS



BARRACKS



STRIP MALLS



MOTELS

# Our difference in the marketplace is... **VALUE & CHOICE!**

Every building project has specific needs, and when value and freedom of choice are a primary concern, Liberty is the number one solution. The standard design of the Liberty door provides a quality product with solid construction features.

Suitable for use in commercial, residential and industrial building applications, Liberty doors fit standard steel frames, and the lockset preparation provides for field installation of locksets manufactured in accordance with ANSI/DHI A115 (Mortise) or A115.2 (Bored).

Liberty doors are delivered prime coated, ready for field painting.

## STANDARD SPECIFICATIONS

- 18 Gauge Face Material
- 10 Gauge Hinge Reinforcement
- 16 Gauge Lock Reinforcement
- Non-Handed Design
- 1 ½ Hr. WHI Label\* (Positive Pressure & Smoke Controlled)
- 18 Gauge Flush Top Cap
- 5-Year Warranty\*\*
- 14 Gauge Closer Reinforcement
- 18 Gauge Inverted Bottom Channel
- Full Face Glue Application
- Prime Painted – Water-Based Electrostat Applied at Factory
- Polystyrene Core
- Patented Laser-Welded Edge Seam Construction

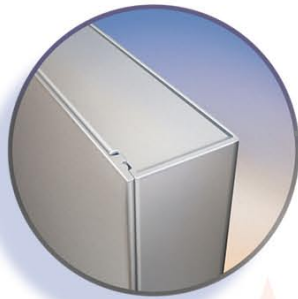
\* WHI label is for a flush door. Any alterations will change the WHI label rating.

\*\* See Liberty Doors warranty details at [www.amweld.com](http://www.amweld.com)

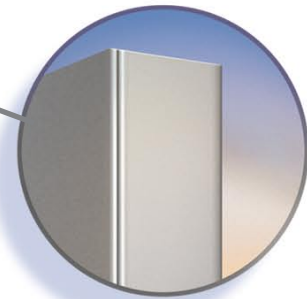
See stock order form for sizes, additional product information and pricing.



# The Unique Features of the Liberty Door All Add Up To An Attractive Value.



18 Gauge  
Flush Top Cap



Laser-Welded Edge  
Seam Construction



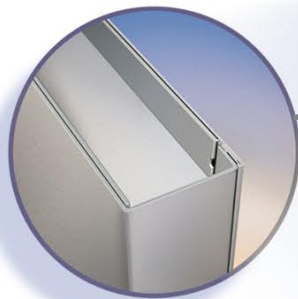
10 Gauge Hinge Reinforcement  
Non-Handed Design with  
Handing Plate for Standard or  
Heavyweight 4½" Hinges



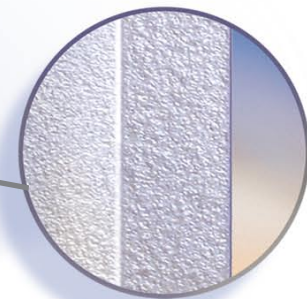
16 Gauge  
Lock Reinforcement  
Lock Preparations Include:  
– T Lock Prep (Lever)  
– YBP Mortise Lock Blank Face



1-1/2 Hr. WHI Label\*



18 Gauge Inverted  
Bottom Channel



Polystyrene Core



For Commercial, Industrial and Residential Building Applications. 5-Year Warranty.



## A New Value Door Offering Freedom of Choice!

For more information on Liberty Doors by Amweld International, call  
**888-775-2397**

### The Hardware of Choice!

Liberty Doors is proud to partner with Liberty Hardware by Amweld International, to offer a complete door and hardware package as a choice to you. Liberty Hardware by Amweld International offers quality, value and an independent choice for architects, building owners, contractors and distributors.

For more information on Liberty Hardware by Amweld International, visit [www.amweld.com](http://www.amweld.com) or call (888) 775-2397.



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